

## Product Information

### Product description

<b>Operational Sector :</b>	Mipa KH Malerspachtel is an one-component painter filler based on synthetic resin for interior and exterior use on wood, metal and old rough casts.
<b>Features :</b>	<ul style="list-style-type: none"><li>- productive and economic</li><li>- excellent adhesion to metal, wood and old roughcast</li><li>- can be easily sanded down, high spreading rate</li><li>- outstanding filling and covering power</li><li>- speedy initial dry</li><li>- overcoatable with all commercial available synthetic resin or water thinnable paints.</li></ul>
<b>Content :</b>	Chalk, alkyd resins, titan dioxide, aliphatic hydrocarbons, additives
<b>Colour :</b>	white
<b>Storage :</b>	At least 2 years, if the original tins are kept dry, closed, protected against frost.

### Application

<b>Surface preparation :</b>	<p>Ensure the substrate is in good condition, firmly adhering, dry, free from parting agents (oil, grease, wax).</p> <p><b>Untreated wood:</b> for exterior use: prime with Mipaxyl Spezial or Mipa WBS Holzschutzgrund; for interior use: prime with Mipa KH-Malervorlack.</p> <p><b>Primed or painted surfaces in good condition:</b> sand, clean and recoat.</p> <p><b>Steel and iron sheet:</b> prime with Mipa Metallgrund Premium</p> <p><b>Old roughcasts:</b> prime with Mipa Tiefgrund LH oder Mipa Tiefgrund LF.</p> <p><b>New roughcast:</b> Do not overcoat with Mipa KH-Malerspachtel. The humidity of a new roughcast is too high.</p>
<b>Application :</b>	<p>Use any type of knife for filler.</p> <p>Application temperature: 15 - 30° C. The treated large surfaces could be directly overcoated. By small repair works, fill repair and level to the surrounding area by either smoothing or by scraping when the filler is firm but before it sets.</p>

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No extra sanding is necessary.

Possible flaking when applied on wood for exterior use due to the internal movements (swelling or shrinkage). See Merkblatt Nr. 18 of Bundesausschusses Farbe und Sachwertschutz, Frankfurt).

### Drying times :

At 23° C and 60% relative air humidity:

max. wet coat thickness: 700 µm

over-coatable: after 10 - 12 hours.

Can be satisfactorily applied several times a day . Wet-on-wet application is possible.

## Safety instructions

Use only in well ventilated rooms. If the ventilation is not adequate, suitable respiratory protection must be worn. Do not smoke, eat or drink during use. Keep out of reach of children. Do not allow residues to enter sewers.

## Cleaning of tools

Tools should be cleaned with turpentine substitute immediately after use or after long breaks.

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